



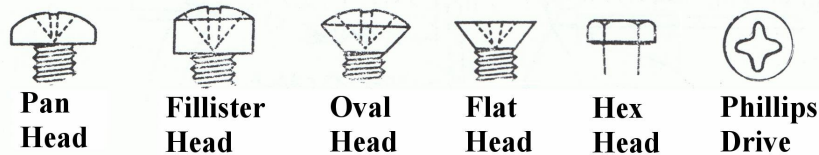
CONTENTS OF F93 FASTENER KIT - MGA 1500/1600 RHD/LHD

To service misc. body fittings, brackets, electrical pieces, etc. this kit includes virtually all of the Phillips head machine/sheet metal screws required to fasten electrical equipment, small brackets, cable clamps, etc. Nuts, flat washers and lock washers are also included. (all screws are phillips, pan head machine screws unless otherwise noted.)
Thread sizes include 10—32, 1/4—28 and 5/16—24. Lengths are specified.

Abbreviations include:

LW lockwasher, HxN hex nut, FW flat washer, MS machine screw, SMS sheet metal screw, WS wood screw, FLT HP flat head, FIL HD fillister head, SLT HD slotted head, HX HP hex head, O.D. outer diameter.

Quantities of fasteners are noted.



ELECTRICAL PIECES

Headlamp buckets to wings	8 of each.	#10 X 3/4", #10 LW, #10 HxN.
Front parking lamps/bases to wings (1500)	6 of each.	#6 FIL SLT HP MS, #6 LW.
Front parking lamps/bases to wings (1600)	4 of each.	#10 X 1/2", #10 LW.
Heater Box body to shelf	7 of each.	#10 X 5/8", #10 LW.
Defroster vent tube adapters to heater box body	6	#6 X 3/8".
Control Box to fire wall	2 of each.	#10 X 1—1/4", #10 FW (large O.D.), #10 HxN.
Turn signal relay to fire wall	2 of each.	1/4" X 5/8", 1/4" LW, 1/4" HxN.
Fuse box to fire wall	2 of each.	#10 X 5/8", #10 LW, #10 HxN.
Highbeam switch to bracket	2 of each.	#10 X 1/2", #10 LW.
Rear lamps to plinths (1500)	4 of each.	#10 X 5/8", #10 LW.
Rear lamps to plinths (1600) as 1500	plus 6	#6 X 1/2" SMS — turn signal bases.
Rear lamps to plinths (Mk II)	6 of each.	#10 HxN, #10 LW.
Flasher to firewall	1 of each.	5/16" X 5/8", 5/16" LW, 5/16" HxN.
Horn button to bracket	2 of each.	#6 X 5/8", #6 HxN, #6 LW.

BRACKETS & CLAMPS

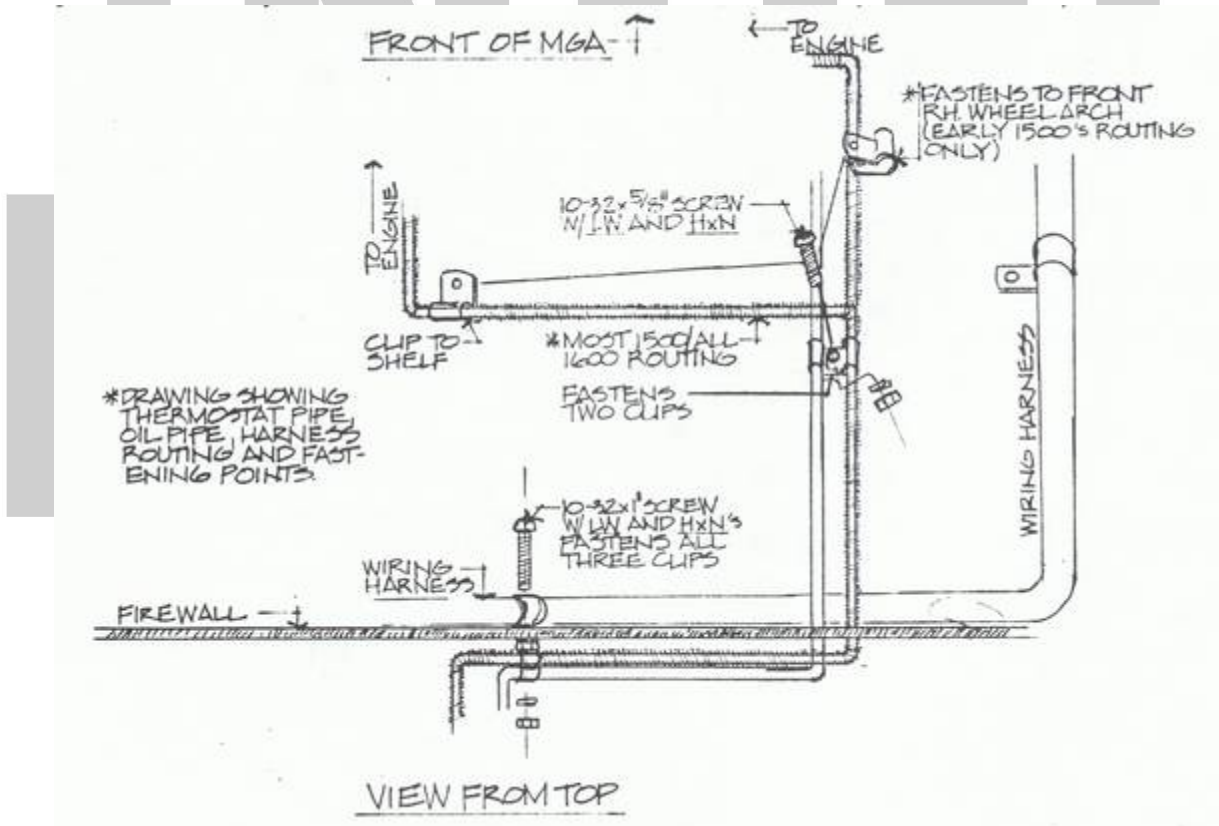
Three large clamps for 4" air duct hosing	3 of each.	#10 X 1", #10 LW, #10 HxN.
Three loop clips, wiring harness to bonnet latch area.	3 of each.	#10 X 1/2", #10 LW, #10 HxN.
Two loop clips, wiring harness to right inside front wheel arch area (to fender bolts).	3	5/16" HxN, 3 5/16" LW. (Also for ground wire).
Three loop clips* Thermal capillary pipe to fire wall/heaterbox shelf/RH wheel arch. 1500 routes via wheel arch, 1600 routes via shelf	1	#10X 1", 2 #10 X 5/8". 3 of each #10 LW, #10 HxN.
One loop clip* Wiring harness to fire wall	1 of each.	#10 X 1", #10 LW. #10 HxN.
Two loop clips* Oil pressure capillary pipe to fire wall/heaterbox shelf.	1	#10 X 1", 1 #10 X 5/8", 2 #10 LW, 2 #10 HxN.
Highbeam switch bracket to underside of heaterbox shelf 1500	3 of each.	#10 X 1/2", FLT HP MS, #10 Finishing Washer, #10 HxN.
LW, #10		
Highbeam switch bracket to chassis 1600 LHP	3 of each.	#10 X 1/2", #10 LW.
Highbeam switch bracket to chassis 1600 RHD	3 of each.	1/4" X 5/8" HX UD MS, 1/4" LW, 1/4" FW.
One loop clip - Wiring harness lead to Highbeam switch - 1500 & 1600 RHD use	1 of each.	#10 X 1/2", #10 LW, #10 HxN. 1600 LHD uses 1 #8 X 5/8" SMS.

NOTE: These clips share mounting locations/screws. See diagram.

One loop clip - wiring harness to fire wall (LH side)	1 of each.	#10 X 5/8", 1 #10 LW, 1 #10 HxN.
Bonnet and boot lid release rod guide plates to fire walls.	4 of each.	#6 X 1/2", #6 LW, #6 HxN.
Washer bottle bracket to heaterbox shelf (when fitted)	2 of each.	#10 X 5/8" lix MD MS, 2 #10 LW, 2 #10 HxN.
Fascia panel support braces (no heater control panel fitted)	8 of each.	8 #10 X 5/8", 8 #10 LW, 8 #10 FW.
Accelerator cable stop bracket to toeboard support panel.	2 of each.	#10 X 1/2", 2 #10 LW, 2 #10 HxN.
Six loop clips (double style) wiring harness and battery cable to underside RH Chassis.	6 of each.	#10 X 1/2", #10 LW, #10 HxN.
Two loop clips - wiring harness to RH rear wheel frame arch area.	2 of each.	#10 X 1/2", #10 LW, #10 HxN.
Three clips – crank Handle to boot wall	3 of each.	#10 X 1/4", #10 LW.
Two chromed braces - rear of hood to tonneau.	2	#10 X 1/4", 2 #10 X 3/8", 4 #10 LW.
Petrol tank extension pipe retainer and seal to boot floor.	3 of each.	#10 X 5/8", #10 LW, #10 FW (large O.D.)
Two loop clips - brake pipe and cable to RH battery rack.	1 of each.	#10 X 1", #10 LW, #10 distance pc./spacer, #10 HxN.

MISCELLANEOUS

Aluminium cover panels to chassis sides.	6	#8 FLT MD SMS, 10 #10 SMS, 10 #10 FW.
Transmission extension cover to tunnel.	8 of each.	#10 X 3/8", #10 FW - small O.D.
Latches and pulls to door.	10 of each.	#10 X 1/2", #10 LW, #10 FW, 2 #10 HxN.
Chassis and patent plates to heaterbox shelf. (some cars used pop-rivets to fasten these plates - not included)	6 of each.	#6 X 1/2", #6 LW, #6 HxN.
Striker pillar face plate and rubber buffer tapping plates.	10	#10 X 1/2" Oval MD MS, 4 #8 Oval MD SMS.
Buffers, bonnet surround.	10 of each.	#6 X 1/2", #6 LW, #6 HxN.
Wood battens to bonnet and boot lid.	4	#6 X 3/8" WS.
Boot lid latch andstrike to floor and lid. #10 FW, 3 #10 HxN, 1 #6 X 1/2" SMS.	3	#10 X 1/2" FLT MD MS, 2 #10 X 1/2", 5 #10 LW, 3
Fascia panel to body	3 of each.	#10 X 5/8", #10 LW, #10 FW — 3/4" O.D.



- Check for punched hole in heater box shelf or wheel arch to determine original routing for your vehicle.



FASTENER INFORMATION — Refer to Bulkhead Drawing

- *A Fixed nuts 10—32 thread - screws/locking washers for heater box or blanking cover attachment. Spare key held under left—rear screw head.
- *B Hex head screw/locking washer/nut - For washer bottle bracket attachment. These holes were not factory punched. Typical location - LHD/RHD.
- C Cut—outs for pedal ends — master cylinder workings.
- D Cut-out - heater box.
- *E Screw/locking washer/nut - For attaching loop clips that secure oil/therm, pipes.
- *F Fixed nuts 10—32 thread - Screws/locking & flat washers for fascia stiffener attachment.
- G Grommets – R288B Kit
- *H Screws/locking & finishing washers/nuts - For attachment of high/low beam switch bracket - 1500 — LHD/RHD.
- I Wiper motor bracket attachment - Rear. Hex nuts, locking & large 0.D. flat washers.
- *J Screws/locking washers/nuts - Bonnet/boot lid release rod grommet housing plate.
- K Recess Bonnet hinges.
- *L Screw/locking washer/nut - Attachment of flasher/ground point.
- *M Screws/locking washers/nuts - Turn signal relay box attachment — 1500.
- *N Screws/locking & large 0.D. flat washers/nuts - Control box attachment - LHD/RHD.
- *P Screws/locking washers/nuts — fuse box attachment — “A4” terminals toward top.
- R Attachment points for various radio pieces.
- *S Screws/locking washers/nuts - For attaching loop clips that secure wiring harness/oil & therm. Pipes (harness clips face up, oil pipe clip goes on screw first facing down, therm. pipe clip faces up).
- T Shelf to chassis - 5/16-24 hex bolts/locking & 1” 0.D. flat washers.
- *X Screws/locking washers/nuts - Patent plate attachment — Plate faces right side.
- *Y Screws/locking washers/nuts - I.D. plate attachment - Plate faces right side.
- Z Master cylinder mounting brackets — LHD/RHD. Hex bolts/locking & flat washers/nuts **

